

Product Description

EL-LENE H5604F is a high density polyethylene product of bi-modal process which suitable for the high quality film application. It is recommended for general purpose film with high tensile strength.

Typical Application

- Shopping bag and T-shirt bag
- Garbage bag
- Liner bag
- Recommend film thickness at 10-25 micron

Product Characteristics

- High tensile strength with good dart impact strength
- High stiffness
- Low gel content
- Good moisture barrier
- Food contact applicable

International Compliance

- U.S FDA 21 CFR 177.1520
- Regulation (EU) No.10/2011
- Packaging and Packaging waste Directive 94/62/EC / CONEG
- RoHS

Physical Properties

Property	Test Method	Value	Unit
Melt Flow Rate	ASTM D 1238 @ 190 oC, 2.16 kg	0.04	g/10 min
Density	ASTM D 1505	0.956	g/cm ³
Melting Point	ASTM D 2117	131	°C
Vicat Softening Point	ASTM D 1525	124	°C
Brittleness Temperature	ASTM D 746	< -60	°C
ESCR	ASTM D 1693 @ 50 °C (Condition B, Compression Molded, 25% Igepal)	> 1000	hrs, F ₅₀
Film Properties			
Tensile Strength at Yield	ASTM D 882	MD: -*, TD: 250*	kg/cm ²
Tensile Strength at Break	ASTM D 882	MD: 620*, TD: 310*	kg/cm ²
Tensile Modulus, 2% Secant	ASTM D 882	MD: 8200*, TD: 8000*	kg/cm ²
Elongation at Break	ASTM D 882	MD : 240*, TD : 450*	%
Elmendorf Tear Strength	ASTM D 1922	MD : 3*, TD : 80*	g
Dart Impact Strength	ASTM D 1709	139*	g

Note: (*) Properties obtained from film produced on a pilot line at TPE, 12 micron, BUR 5:1, MD = Machine Direction, TD = Transverse Direction. Conversion factor for changing unit from kg/cm² to MPa is divided by 10.2

Processing Guidelines

The actual extrusion condition depends on type of using machine, size and film thickness of product required. Generally, melt temperature should be 180-200 oC with BUR = 3-5 times and frost line height (FLH) = 8-10 times of die diameter.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Seabulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50oC and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.scg.co.th, or can be obtained from the SCG Plastics/SCG Performance Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Material Safety Datasheet
 - Statement on compliance to food contact regulations

Disclaimer

- The product can be used only for the application as specified hereabove.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.
- We make no warranties which extend beyond the description contained herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.
- No liability can be accepted in respect of the use of our products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.